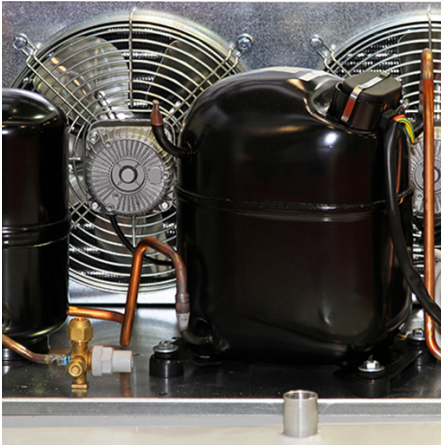


TRIM[®] C115

Synthetic

TRIM C115 is a high-performance, synthetic fluid for working cast iron and mild steels. State-of-the-art chemical technology provides excellent cooling and chip settling, good tramp oil rejection, and machine cleanliness while leaving a protective film on the machine tool.

Synthetics



Looking for high performance and lower costs? Look no further than hardworking TRIM[®] C115.

A major Malaysian compressor manufacturer was replacing their coolant every three months, yet still had problems with dirty coolant, foam, and inadequate rust protection. These issues lead to inconsistent finishing and costly parts reworking.

They changed to synthetic TRIM[®] C115 with dramatic results! After eight months, they were still running strong on the first charge. C115 has rejected tramp oil well with no costly machine downtime for system cleanout. Using C115, there is no problem with foam, they have good RP, parts quality is consistent, and costly reworks have been eliminated. The plant has realized significantly reduced downtime and higher profitability and coolant costs alone have been reduced by 40%!



Choose C115:

- Does an excellent job in most glass, ceramic, and composite grinding applications
- Excellent corrosion inhibition on most common ferrous and nonferrous alloys
- Extremely low carryoff keeps operating costs down
- Low foam and mist
- Very low initial odor level which usually disappears after one-to-two days
- Keeps your machines clean while leaving a soft, fluid film that protects bare metal parts
- Exceptional sump life and very good tramp oil rejection

C115 especially for:

Applications — belt grinding, Blanchard grinding, cooling, cutting, cylindrical grinding, double disc grinding, drilling, form cylindrical grinding, grinding, internal grinding, plain grinding, reaming, surface grinding, surface milling, tapping, and turning

Metals — cast iron, ceramic, composites, glass, plastics, steels, and tool steels

Industries — aerospace, automotive, compressor, and job shop

C115 is free of — animal derived materials, boron, chlorinated EP additives, DCHA, nitrites, NPEs, phosphorous, siloxane, and sulfurized EP additives

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Synthetic



Application Guidelines

- C115 is not recommended in machine tools that rely on coolant splash to lubricate the mechanical portions of the machine tool; e.g., older screw machines, etc.
- Foam may increase if the temperature is below 80°F (27°C) at the point of agitation.
- C115 is not recommended on materials (i.e., magnesium or zirconium) without special precautions.
- This product is a superior cleaning agent so it may "wash out" dirt and residues when a machine is first charged; a thorough cleaning of older machines is required when installing this product for the first time.
- The minimum recommended concentration is 5% on cast iron, 4% on steel, and 5% in glass grinding.
- Concentrations above 7.5% provide the best corrosion inhibition, tool life, and sump life; however, on-site testing is usually the best way to set your concentration.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at <https://www.2trim.us/distributors.php>, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

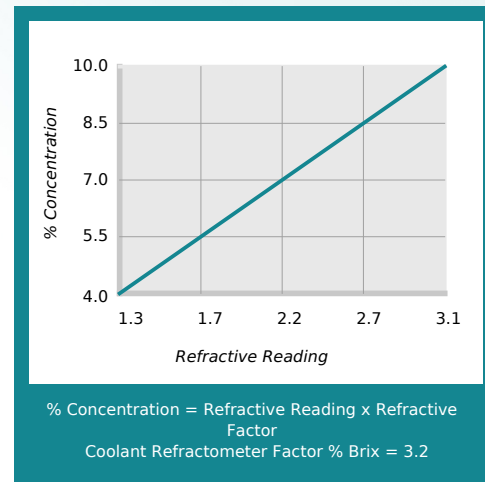
Physical Properties Typical Data

Color (Concentrate)	Pale yellow
Color (Working Solution)	Colorless
Odor (Concentrate)	Mild, sweet
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D93-08)	> 219°F
pH (Concentrate as Range)	9.6 - 9.8
pH (Typical Operating as Range)	8.8 - 9.6
Coolant Refractometer Factor	3.2
Titration Factor (CGF-1 Titration Kit)	0.39
Digital Titration Factor	0.0121
V.O.C. Content (ASTM E1868-10)	100 g/l

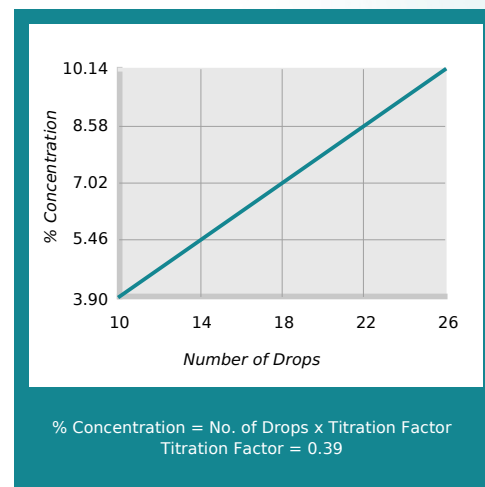
Recommended Metalworking Concentrations

Light duty	4.0% - 6.5%
Moderate duty	6.5% - 8.5%
Heavy duty	8.5% - 10.0%
Design Concentration Range	4.0% - 10.0%

Concentration by % Brix



Concentration by Titration



Health and Safety

Request SDS



TRIM[®] C115

Synthetic

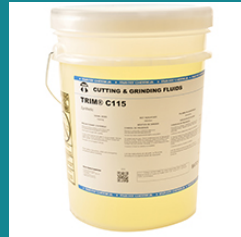


Mixing Instructions

- Recommended usage concentration in water: 4.0% - 10.0%.
- To help ensure the best possible working solution, add the required amount of concentrate to the required amount of water (never the reverse) and stir until uniformly mixed.
- Use premixed coolant as makeup to improve coolant performance and reduce coolant purchases. The makeup you select should balance the water evaporation rate with the coolant carryout rate. Use our Coolant Makeup Calculator to find the best ratio for your machine: apps.masterfluids.com/makeup/.
- Use mineral-free water to improve sump life and corrosion inhibition while reducing carryoff and concentrate usage.



1-gallon jug
SKU: C115/1
UPC-12: 641238024712



5-gallon pail
SKU: C115/5
UPC-12: 641238023876



54-gallon drum
SKU: C115/54
UPC-12: 641238023869



270-gallon tote
SKU: C115/NR270P
UPC-12: 641238033967

Additional Information

- Use Master STAGES™ Whamex XT™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
- TRIM[®] is a registered trademark of Master Chemical Corporation d/b/a Master Fluid Solutions.
- Master STAGES™ and Whamex XT™ are trademarks of Master Chemical Corporation d/b/a Master Fluid Solutions.
- The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation, or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL:

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